

| HFE-300 | |
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| Viscosity, SFS, 25 C, SFS. | --- |
| Viscosity, SFS, 50 C, SFS. | 50+ |
| Sieve Test ^a , percent, max. | 0.50 |
| Cement Mixing Test, percent, max. | --- |
| Demulsibility ^c , 35 ml, 0.02 N CaCl ₂ , (1.11g/L) percent, min. | --- |
| Distillation: Oil distillate, by volume of emulsion, percent, max. Residue, percent, min. | 7 70 |
| Tests on residue from distillation: Penetration, 25 C, 100 g, 5 sec., dmm Ductility, 25 C, 5 cm/min., cm., min. | 65 Min. --- |
| Solubility in trichloroethylene, percent, min. | 97.5 |
| Float Test, 60 C, sec., min. | 1200 |

- a This test requirement on representative samples is waived if successful application of the material has been achieved in the field.
- b A percentage of 0.30 is acceptable for samples taken at point of use or shipped to the Central Laboratory for testing.