

<b>HFE-90</b>	
Viscosity, SFS, 25 C, SFS.	---
Viscosity, SFS, 50 C, SFS.	50+
Sieve Test <sup>a</sup> , percent, max.	0.50
Cement Mixing Test, percent, max.	---
Demulsibility <sup>c</sup> , 35 ml, 0.02 N CaCl <sub>2</sub> , (1.11g/L) percent, min.	---
Distillation: Oil distillate, by volume of emulsion, percent, max. Residue, percent, min.	4 65
Tests on residue from distillation: Penetration, 25 C, 100 g, 5 sec., dmm Ductility, 25 C, 5 cm/min., cm., min.	90-150 ---
Solubility in trichloroethylene, percent, min.	97.5
Float Test, 60 C, sec., min.	1200

- a This test requirement on representative samples is waived if successful application of the material has been achieved in the field.
- b A percentage of 0.30 is acceptable for samples taken at point of use or shipped to the Central Laboratory for testing.